
Bolt dia. (in)	Wrench (in)	Thickness (in)	UNC TPI	UNF TPI
1/4	7/16	7/32	20	28
5/16	1/2	17/64	18	24
3/8	9/16	21/64	16	24
7/16	11/16	3/8	14	20
1/2	3/4	7/16	13	20
9/16	7/8	31/64	12	18
5/8	15/16	35/64	11	18
3/4	1-1/8	41/64	10	16
7/8	1-5/16	3/4	9	14
1	1-1/2	55/64	8	12

Finished hex nuts, ASME B18.2.2.

Notes